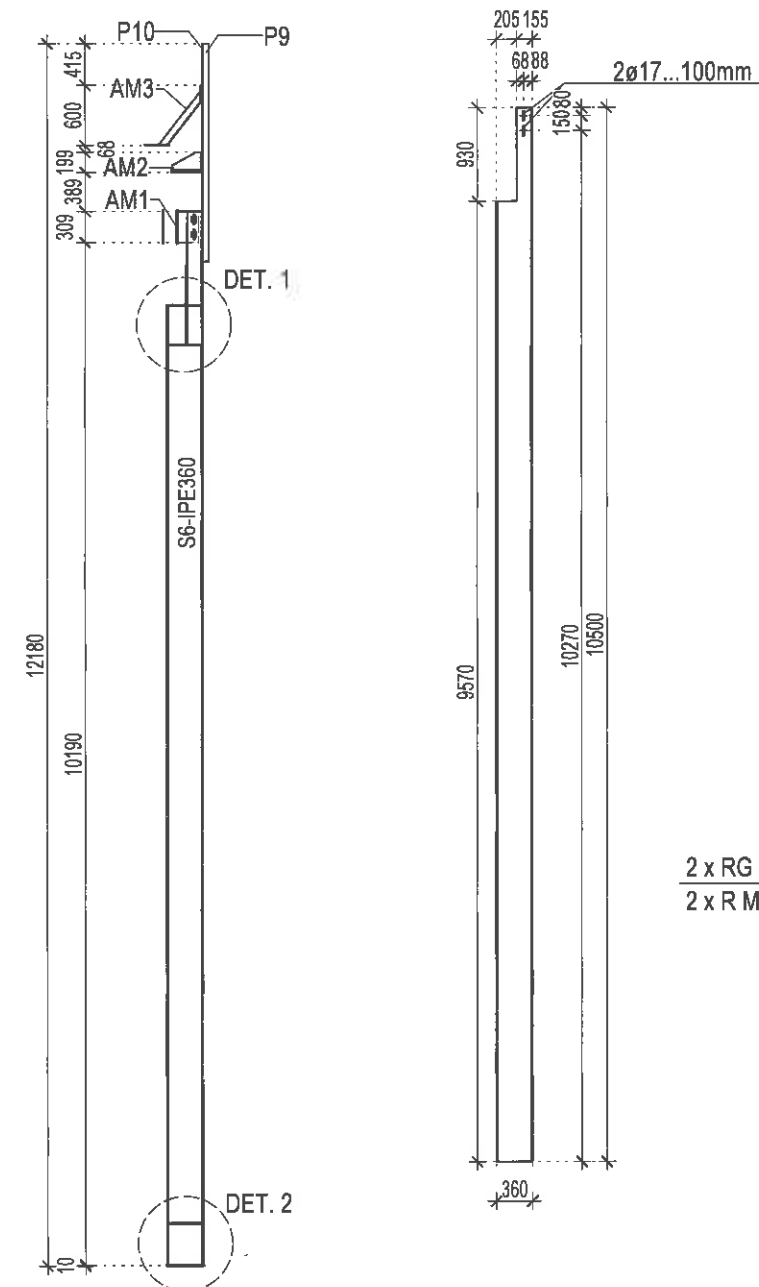
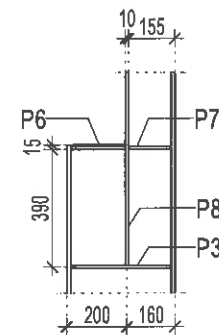


VEDERE LATERALA

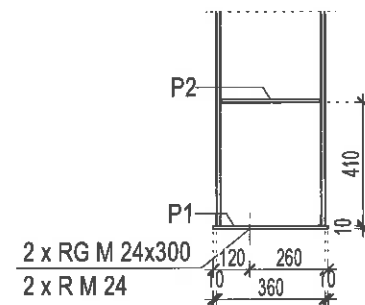
S6 - IPE 360 L=10500mm



DETALIUL 1

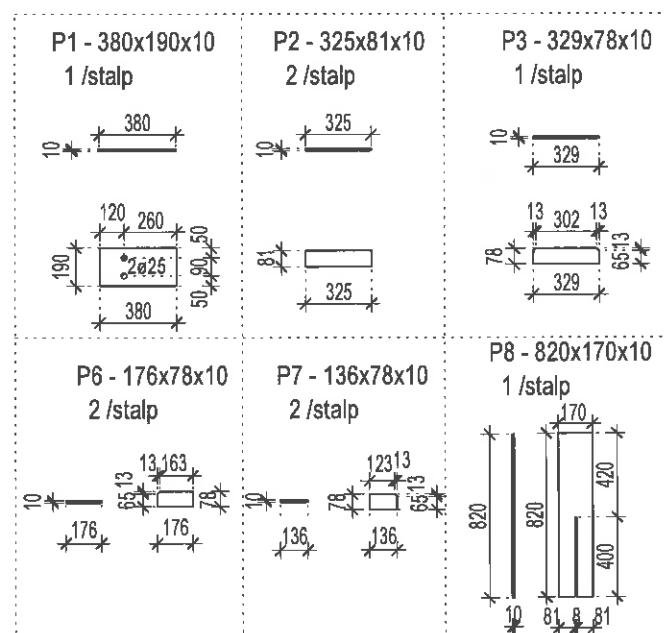
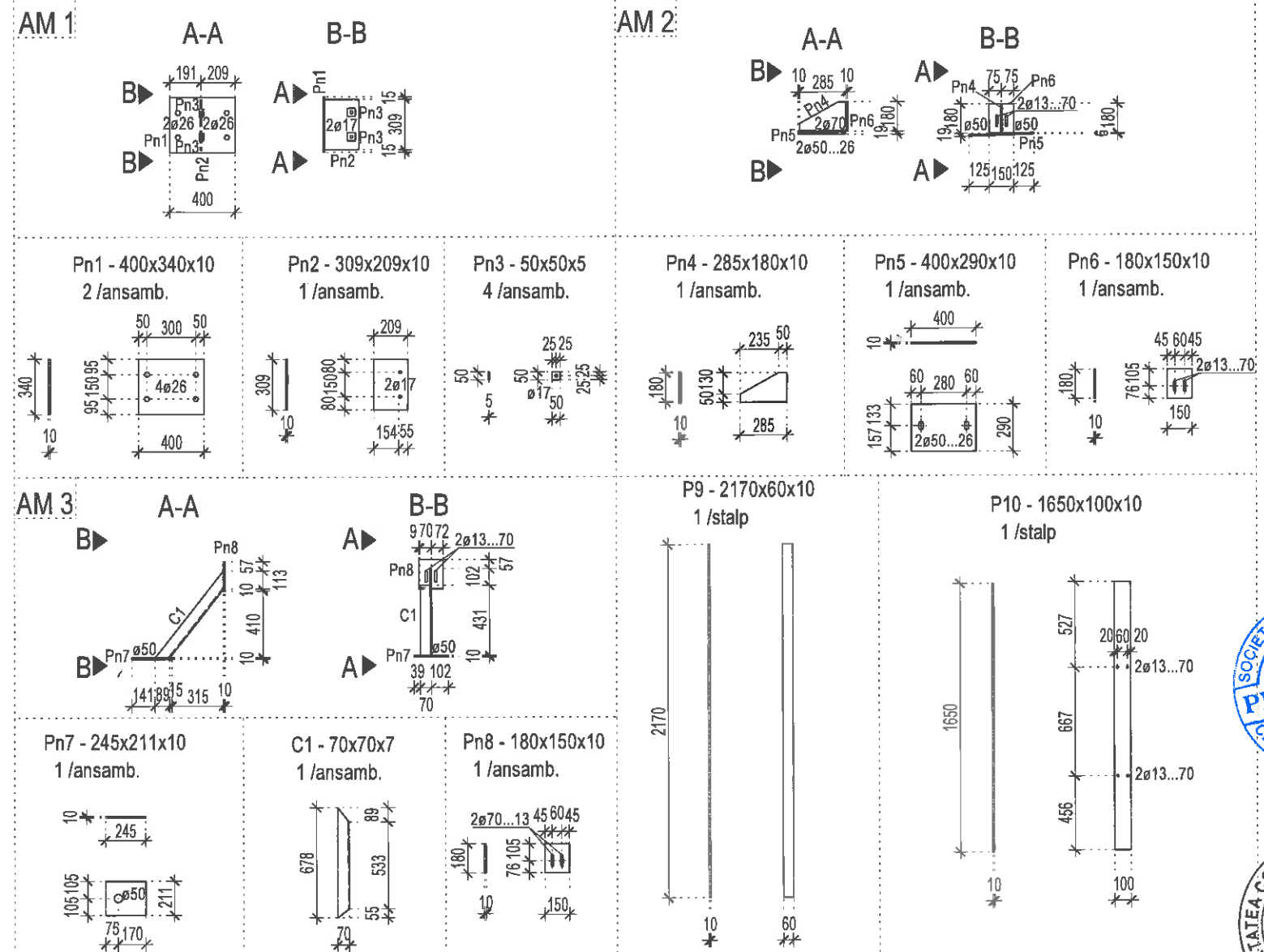


DETALIUL 2



DETALIU EXECUTIE STALP SM6

Scara 1:75



Otel: S235 JR

Categoria de executie a elementelor-B

Nivelul de acceptare al imbinarilor sudate-C

Tolerantele maxime pentru executarea elementelor sunt de 2 mm.

Suduri conform C150-99

Electrozi Superbaz ø3.25 sau ø4 ISO 9002

Sudurile se vor executa cu grosimea sudurii a=0.7L

L_{sudura} = pe tot conturul in contact.Toate elementele se vor proteja cu
grund anticoroziv negat in zinc.
Suloarea precizata de arhitect.

1:75

DETALIU DE EXECUTIE STALP METALIC SM6 1016

NR POZ	DENUMIRE	NR BUC	DIMENSIUNI[mm]			GREUTATE [kg]		Totala	CALITATE
						pe [m]	pe buc		TE
ASM-1									
Pn1	OTEL LAT	2	400x	10x	340	31.40	10.68	21.35	S235
Pn2	OTEL LAT	1	309x	10x	209	24.26	5.07	5.07	S235
Pn3	OTEL LAT	4	50x	5x	50	1.96	0.10	0.39	S235
ASM-2									
Pn4	OTEL LAT	1	285x	10x	180	22.37	4.03	4.03	S235
Pn5	OTEL LAT	1	400x	10x	290	31.40	9.11	9.11	S235
Pn6	OTEL LAT	1	180x	10x	150	14.13	2.12	2.12	S235
ASM-3									
Pn7	OTEL LAT	1	245x	10x	211	19.23	4.06	4.06	S235
Pn8	OTEL LAT	1	180x	10x	150	14.13	2.12	2.12	S235
C1	Cornier 70x70x7	1	-	-	678	7.38	5.00	5.00	S235
SM-6									
P1	OTEL LAT	1	380x	10x	190	29.83	5.67	5.67	S235
P2	OTEL LAT	2	325x	10x	81	25.51	2.07	4.13	S235
P3	OTEL LAT	1	329x	10x	78	25.83	2.01	2.01	S235
P6	OTEL LAT	2	176x	10x	78	13.82	1.08	2.16	S235
P7	OTEL LAT	2	136x	10x	78	10.68	0.83	1.67	S235
P8	OTEL LAT	1	820x	10x	170	64.37	10.94	10.94	S235
P9	OTEL LAT	1	270x	10x	60	21.20	1.27	1.27	S235
P10	OTEL LAT	1	1650x	10x	100	129.53	12.95	12.95	S235
S6	Profil IPE 360	1	-	-	10500	57.10	599.55	599.55	S235
							Organe Asamblare 2,5%	0.67	
							Electrolizi + Grund 5%	34.71	
Greutate pentru un element [kg]								728.98	