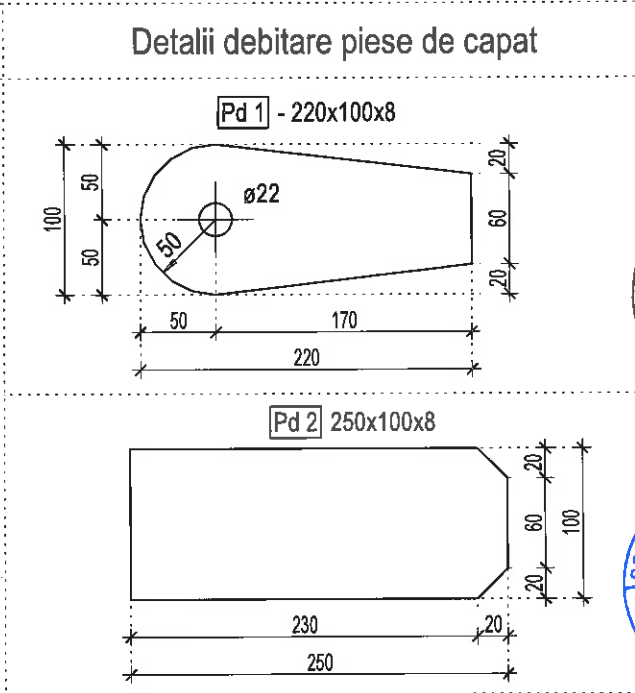
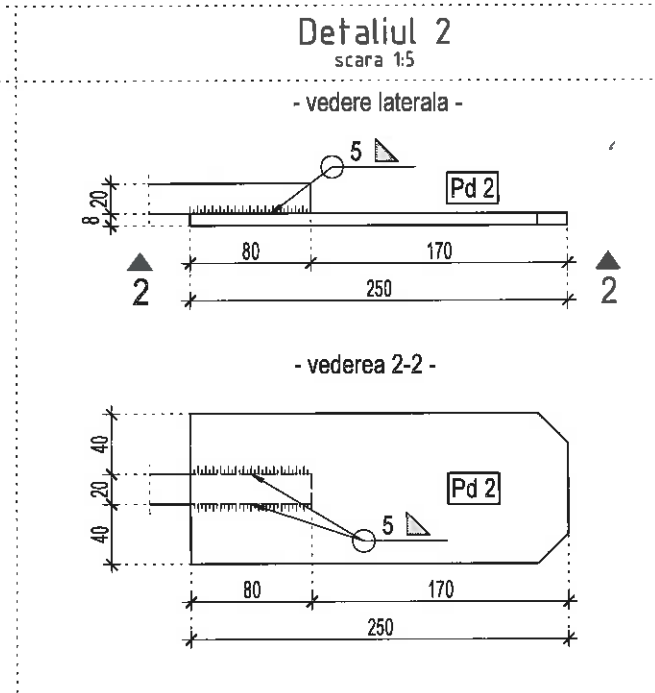
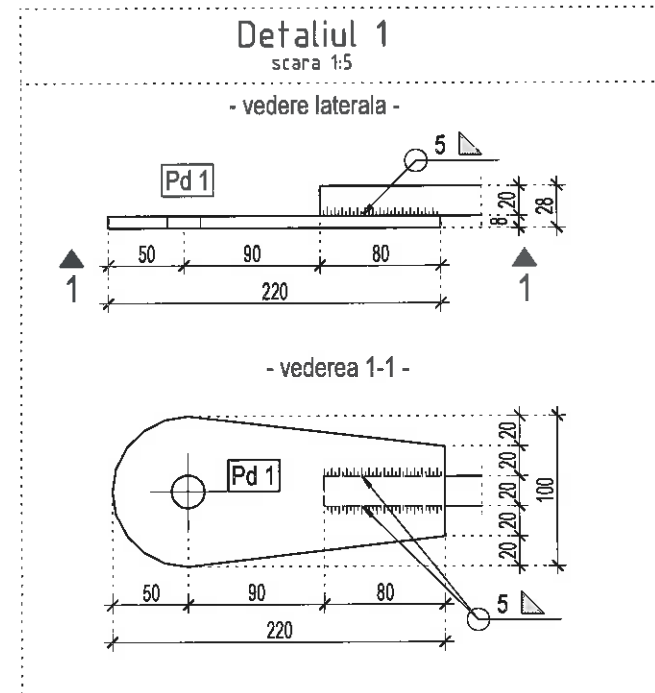
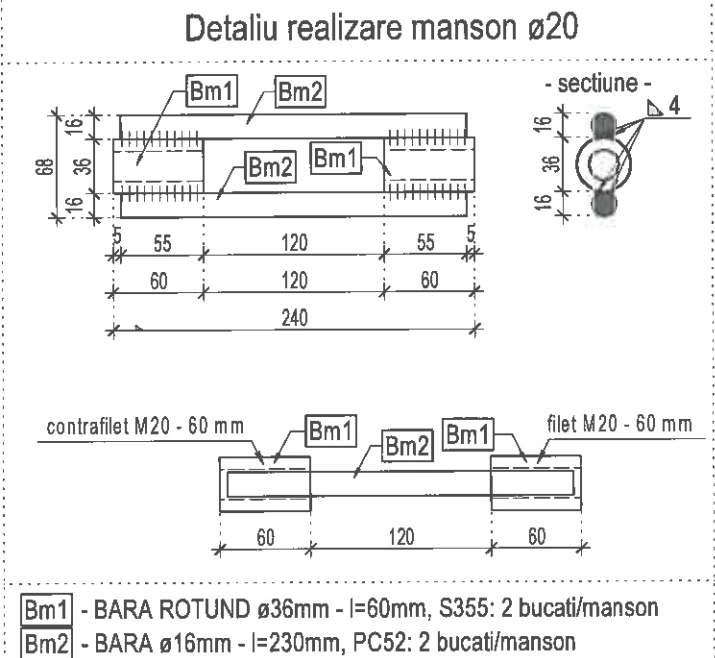
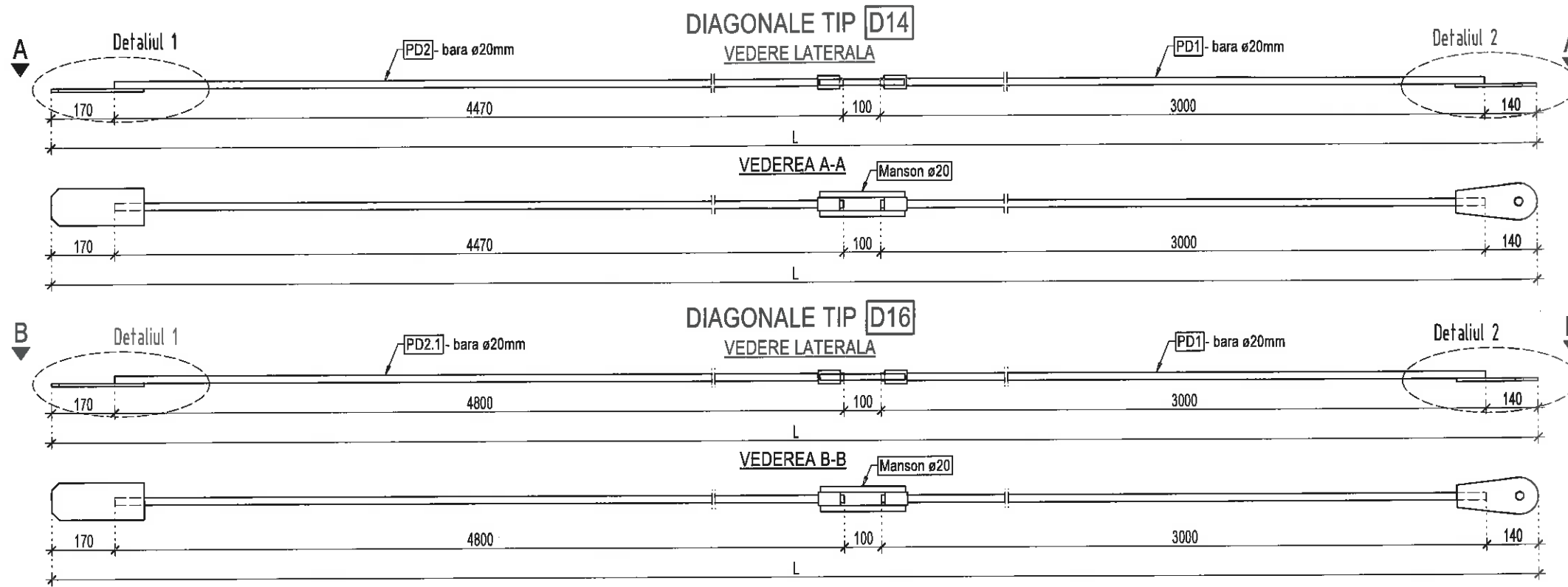
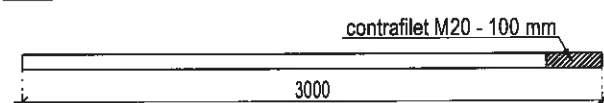


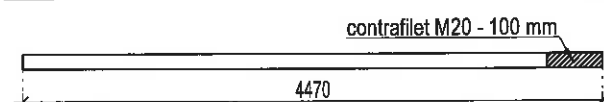
DETALII EXECUTIE DIAGONALA D14 SI D16 sc 1:15



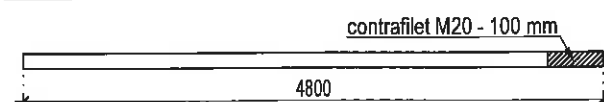
PD1 - bara ø 20, S355 J0 (OL 52), contrafilet M20, L=3000 mm



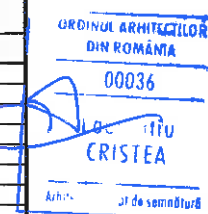
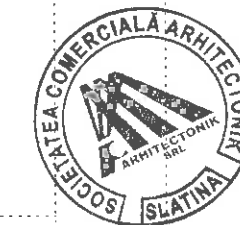
PD2 - bara ø 20, S355 J0 (OL 52), contrafilet M20, L=4470 mm



PD2.1 - bara ø 20, S355 J0 (OL 52), contrafilet M20, L=4800 mm



NR.POZ	DENUMIRE	NR.BUC	DIMENSIUNI[mm]		LUNGIMI [mm]	GREUTATE [kg]			CALITATE MATERIAL
						pe [m]	pe buc	Totala	
D14									
Pd 1	PLACUTA METALICA	1	100x	8x	220x	6.28	1.38	1.38	S355
Pd 2	PLACUTA METALICA	1	100x	8x	250x	6.28	1.57	1.57	S355
Manson ø20									
Bm 1	Bara rotunda ø36	2	DIAMETRU	36	60	8.00	0.48	0.96	S355
Bm 2	Bara rotunda ø16 PC52	2	DIAMETRU	16	230	1.58	0.36	0.73	PC52
PD 1	Bara rotunda ø20	1	DIAMETRU	20	3000	2.47	7.41	7.41	S355
PD 2	Bara rotunda ø20	1	DIAMETRU	20	4470	2.47	11.04	11.04	S355
Adaosuri 2%								0.462	
Greutate pentru un detaliu:								23.55	
Numar detalii identice:								32 BUC	
D16									
Pd 1	PLACUTA METALICA	1	100x	8x	220x	6.28	1.38	1.38	S355
Pd 2	PLACUTA METALICA	1	100x	8x	250x	6.28	1.57	1.57	S355
Manson ø20									
Bm 1	Bara rotunda ø36	2	DIAMETRU	36	60	8.00	0.48	0.96	S355
Bm 2	Bara rotunda ø16 PC52	2	DIAMETRU	16	230	1.58	0.36	0.73	PC52
PD 1	Bara rotunda ø20	1	DIAMETRU	20	3000	2.47	7.41	7.41	S355
PD 2.1	Bara rotunda ø20	1	DIAMETRU	20	4800	2.47	11.86	11.86	S355
Adaosuri 2%								0.478	
Greutate pentru un detaliu:								24.38	
Numar detalii identice:								32 BUC	
Greutate totala:								754 kg	



Otel: S355 J0G3 (OL52)
Electrozi Superbaz ø3.25 sau ø4 ISO 9002
Grosimea sudurii a=0.7^{mm}
Leudura = pe tot conturul in contact
Sudurile de adancime tip 1/2Y, 1/2V, V si K se vor executa prin resudarea radacinii.
Protectie anticoroziva:
- prin vopsire cu grund bogat in zinc, culoarea precizata de arhitect.
Sudurile se vor executa de catre personal calificat.
Categorica de executie a elementelor: B (conform C150-99)
Nivelul de acceptare al imbinarilor sudate: C (conform C150-99)
Tolerantele maxime pentru executarea elementelor este de 2mm.
Sudurile se vor verifica prin metode nedistructive (radiatii penetrante)
Toate suprafetele ce vin stranse cu suruburi pretensionate vor fi pregatite prin periere cu peria de sarma pana la obtinerea luciului metalic, cu indepartarea ruginii neaderente.

VERIFICATOR/ EXPERT	NUME	SEMNATURA	CERINTA	REFERAT/EXPERTIZA NR./DATA
ing. Pacurar Vasile			A1, A2	
Proiectant general	S.C. ARHITECTONIK S.R.L.			BENEFICIAR: S.C. EUROCOM EXPANSION S.A.
Proiectant specialitate	S.C. PLAN 31 RO S.R.L.			Loc. BUCURESTI, Str. ARGESEN, Str. PRINCIPALA Nr.1, Jud. Arges
SPECIFICATIE	NUME	SEMNATURA	SCARA:	TITLU PROIECT: CONSTRUIRE HALA DE PRODUCTIE PENTRU SPINTECARE, RETEZARE SI SORTARE CHERESTEA LUCRATA DIN FAG SI ACHIZITIE DE UTILAJE SPECIFICE
SEF PROIECT	ing. Tere Sergiu-Gheorghe		1:15	FAZA: DDE
PROIECTAT	ing. Tere Sergiu-Gheorghe		14 noiembrie 2018	TITLU PLANSA: Detalii Executiei Diagonala D14 si D16
DESENAT	ing. Tere Sergiu-Gheorghe			PLANSĂ NR. R 802