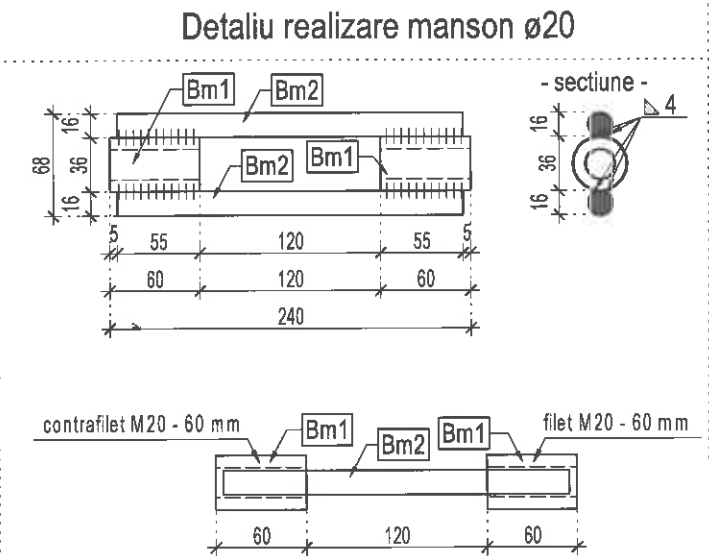
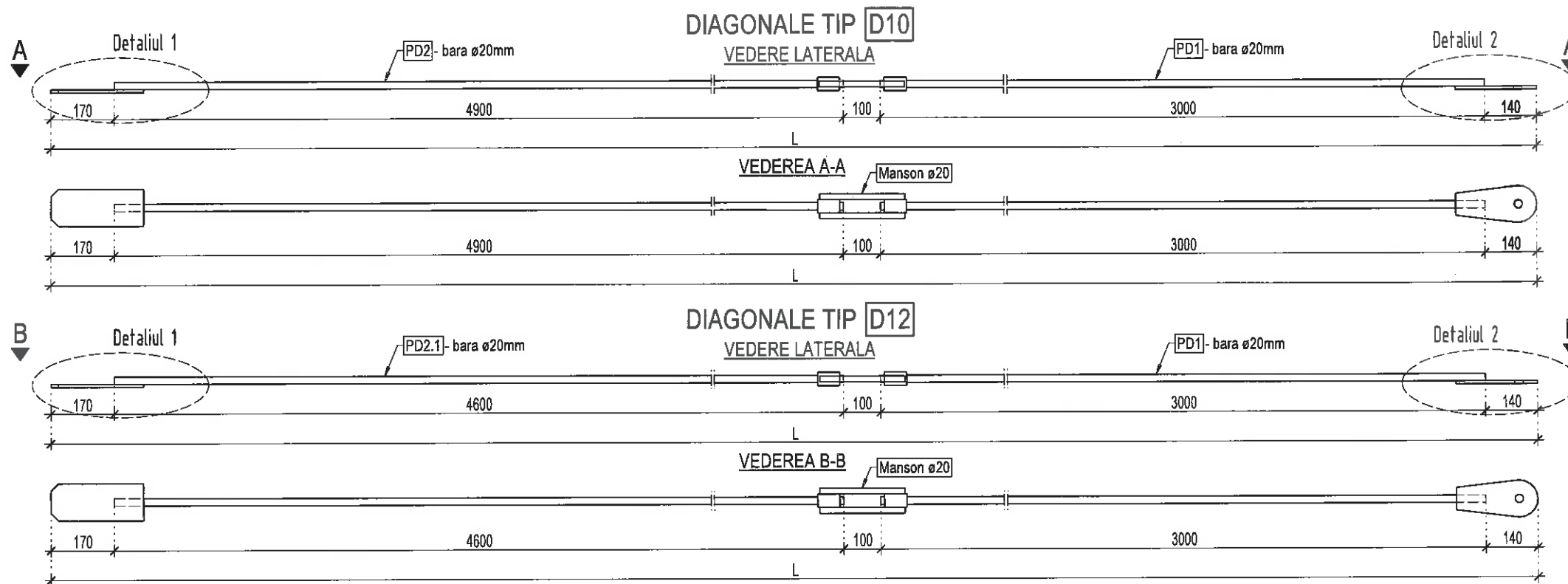


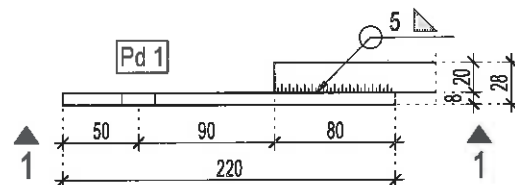
DETALII EXECUTIE DIAGONALA D10 SI D12 sc 1:15



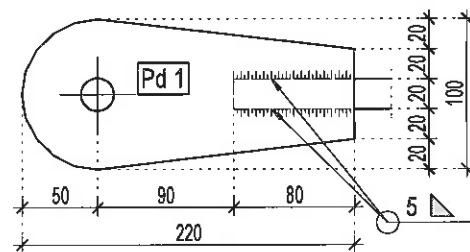
Bm1 - BARA ROTUND ø36mm - l=60mm, S355: 2 bucati/manson
Bm2 - BARA ø16mm - l=230mm, PC52: 2 bucati/manson

Detaliul 1
scara 1:5

- vedere laterala -

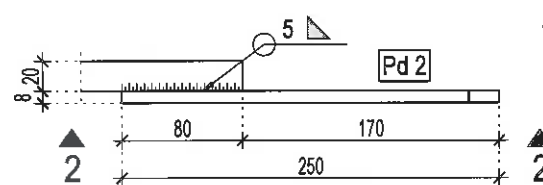


- vederea 1-1 -

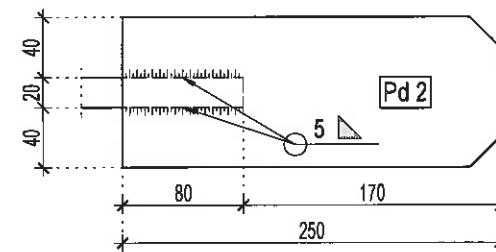


Detaliul 2
scara 1:5

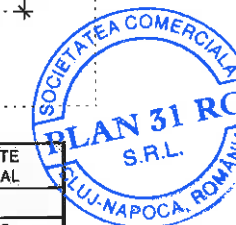
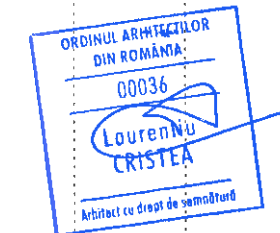
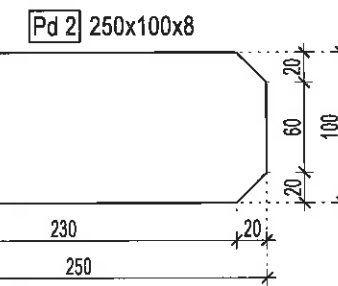
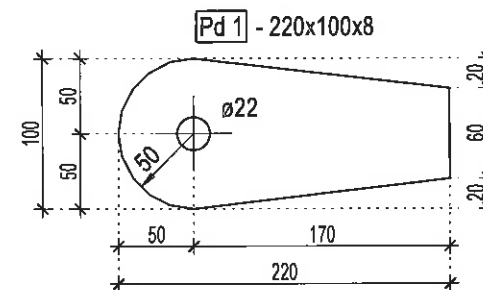
- vedere laterala -



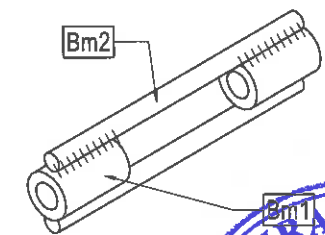
- vederea 2-2 -



Detalii debitare piese de capat

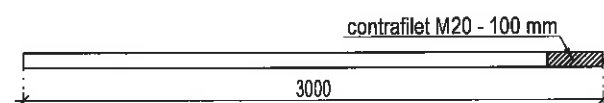


-Vedere axonometrica-
manson

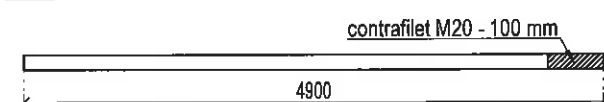


Otel: S355 J0G3 (OL52)
Electrozi Superbaz ø3.25 sau ø4 ISO 9002
Grosimea sudurii a=0.7*min
Laudura = pe tot conturul in contact
Sudurile de adancime tip 1/2Y, 1/2V, 1/2X se vor executa prin resudarea radacinii.
Protectie anticoroziva:
- prin vopsire cu grund bogat in zinc culoarea precizata de arhitect.
Sudurile se vor executa de catre personal calificat.
Categoriza de executie a elementelor: B (conform C150-99)
Nivelul de acceptare al imbinarilor sudate: C (conform C150-99)
Tolerantele maxime pentru executarea elementelor este de 2mm.
Sudurile se vor verifica prin metode nedistructive (radiatii penetrante)
Toate suprafetele ce vin in contact cu suruburi pretensionate vor fi pregatite prin periere cu peria de sarma pana la obtinerea luciului metalic, cu indepartarea ruginii neaderente.

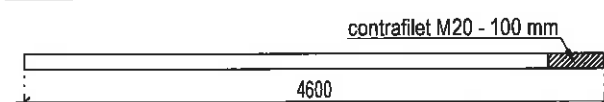
PD1 - bara ø 20, S355 J0 (OL 52), contrafilet M20, L=3000 mm



PD2 - bara ø 20, S355 J0 (OL 52), contrafilet M20, L=4900 mm



PD2.1 - bara ø 20, S355 J0 (OL 52), contrafilet M20, L=4600 mm



NR.POZ	DENUMIRE	NR.BUC	DIMENSIUNI[mm]		LUNGIMI [mm]	GREUTATE [kg]		CALITATE MATERIAL	
						pe (m)	pe buc		Totala
D10									
Pd 1	PLACUTA METALICA	1	100x	8x	220x	6.28	1.38	1.38	S355
Pd 2	PLACUTA METALICA	1	100x	8x	250x	6.28	1.57	1.57	S355
Manson ø20									
Bm 1	Bara rotunda ø36	2	DIAMETRU	36	60	8.00	0.48	0.96	S355
Bm 2	Bara rotunda ø16 PC52	2	DIAMETRU	16	230	1.58	0.36	0.73	PC52
PD 1	Bara rotunda ø20	1	DIAMETRU	20	3000	2.47	7.41	7.41	S355
PD 2	Bara rotunda ø20	1	DIAMETRU	20	4900	2.47	12.10	12.10	S355
Greutate pentru un detaliu:						Adaosuri 2%		0.483	
Numele detaliului:						49 BUC		24.63	
D12									
Pd 1	PLACUTA METALICA	1	100x	8x	220x	6.28	1.38	1.38	S355
Pd 2	PLACUTA METALICA	1	100x	8x	250x	6.28	1.57	1.57	S355
Manson ø20									
Bm 1	Bara rotunda ø36	2	DIAMETRU	36	60	8.00	0.48	0.96	S355
Bm 2	Bara rotunda ø16 PC52	2	DIAMETRU	16	230	1.58	0.36	0.73	PC52
PD 1	Bara rotunda ø20	1	DIAMETRU	20	3000	2.47	7.41	7.41	S355
PD 2.1	Bara rotunda ø20	1	DIAMETRU	20	4600	2.47	11.36	11.36	S355
Greutate pentru un detaliu:						Adaosuri 2%		0.488	
Numele detaliului:						49 BUC		23.88	
Greutate totala:								985 kg	

VERIFICATOR/ EXPERT	NUME	SEMNTURA	CERINTA	REFERAT/EXPERTIZA NR./DATA
ing. Păcurar Vasile			A1, A2	
Proiectant general	S.C. ARHITECTONIK S.R.L.			
Proiectant specialitate	S.C. PLAN 31 RO S.R.L.			
SPECIFICATIE	NUME	SEMNTURA	SCARA:	
SEF PROIECT	arh. Laurențiu Cristea		1:15	
PROIECTAT	ing. Tere Sergiu-Gheorghe		DATA:	
DESENAT	ing. Tere Sergiu-Gheorghe		14 noiembrie 2018	
Titlu de proiectare:				PROIECT NR.: 230/2018
Titlu de planșă:				FAZA: DDE
Detalii Executie Diagonala D10 si D12				PLANSĂ NR. R 801